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CAD/CAM involves not only the automation of the manufacturing operations but also the automation of elements in the entire design-and-manufacturing procedure. Computer-aided design (CAD) makes use of computer systems to assist in the creation, modification, analysis, and optimization of a design.

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Programmable automation is the system in which the operation sequence is controlled by a set of instructions and commands. This set of instructions that are coded and are able to be read and interpreted by the system is the program. Advantages: Batch production preferred, Flexible to accommodate changes in the product design.

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Automation - Automation - Advantages and disadvantages of automation: Advantages commonly attributed to automation include higher production rates and increased productivity, more efficient use of materials, better product quality, improved safety, shorter workweeks for labour, and reduced factory lead times. Higher output and increased productivity have been two of the biggest reasons in ...