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1.2 This practice is to be used whenever the inquiry, contract, order, or specification states that forgings are to be subject to ultrasonic examination in accordance with Practice A388/A388M. 1.3 Supplementary requirements of an optional nature are provided for use at the option of the purchaser.

ASTM A388 / A388M - 19 Standard Practice for Ultrasonic ...

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ASTM A388 / A388M - 18 Standard Practice for Ultrasonic ...

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ASTM A388 / A388M - 07 Standard Practice for Ultrasonic ...

3 For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website. 4 Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York ...

Standard Practice for Ultrasonic Examination of Heavy ...

ASTM A388/A388M September 1, 2019 Standard Practice for Ultrasonic Examination of Steel Forgings This practice² covers the examination procedures for the contact, pulse-echo ultrasonic examination of steel forgings by the straight and angle-beam techniques. The straight beam techniques include...

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ASTM A388/A388M September 1, 2019 Standard Practice for Ultrasonic Examination of Steel

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Forgings This practice2 covers the examination procedures for the contact, pulse-echo ultrasonic examination of steel forgings by the straight and angle-beam techniques. The straight beam techniques include...

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(PDF) Designation:A388/A388M-034 Standard Practice for ...

A388 is a standard practice, it will not give you acceptance criteria. You need to look in a product spec or a general spec for that information. = P.E. Metallurgy, Plymouth Tube

ASTM A388 UT acceptance criteria - ASTM (testing materials ...

ASTM Standards. A388/A388M Practice for Ultrasonic Examination of Steel Forgings. A531/A531M Practice for Ultrasonic Examination of Turbine-Generator Steel Retaining Rings. A788/A788M Specification for Steel Forgings, General Requirements. A965/A965M Specification for Steel Forgings, Austenitic, for Pressure and High Temperature Parts

ASTM A745 / A745M - 20 Standard Practice for Ultrasonic ...

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ASTM A388/A388M-16a Standard Practice for Ultrasonic Examination of Steel Forgings 1.1 This

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practice 2 covers the examination procedures for the contact, pulse-echo ultrasonic examination of steel forgings by the straight and angle-beam techniques. The straight beam techniques include utilization of the DGS (Distance Gain-Size) method.

ASTM A388/A388M-16a - Standard Practice for Ultrasonic ...

ASTM A388/A388M September 1, 2019 Standard Practice for Ultrasonic Examination of Steel Forgings This practice2 covers the examination procedures for the contact, pulse-echo ultrasonic examination of steel forgings by the straight and angle-beam techniques.

ASTM A388 - STANDARD PRACTICE FOR ULTRASONIC EXAMINATION ...

ASTM A388/A388M-19; ASTM A388/A388M-19 Standard Practice for Ultrasonic Examination of Steel Forgings. standard by ASTM International, 09/01/2019. View all product details

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astm a 686 : 1992 : specification for tool steel, carbon: api 6a redline : 2010 : specification for wellhead and christmas tree equipment: astm a 831 : 1992 : specification for stainless and heat-resisting steel bars, billets, and forgings for use in core components: astm a 859/a859m : 2004 : r2019 : edt 1

ASTM A 388/A388M : 2016-05 | PRACTICE FOR ULTRASONIC ...

API 6A will reference ASTM A388 and mandates the flat bottom hole technique; the back reflection technique shall not be employed on production components.

ULTRASONIC TESTING PROCEDURE FOR FORGINGS, HIPPED PARTS ...

The term passivation is commonly applied to several distinct operations or processes associated with stainless steel. For the purposes of ASTM A380, passivation is the removal of exogenous iron or

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iron compounds from the surface of a stainless steel by means of a chemical dissolution, most typically by a treatment with an acid solution that will remove the surface contamination but will not ...

ASTM A380-17: Cleaning and Passivation of Stainless Steel ...

ASTM - A388/A388M Standard Practice for Ultrasonic Examination of Steel Forgings active, Most Current Details. History. References Organization: ASTM: Publication Date: 1 September 2019: Status: active: Page Count: 9: ICS Code (Non-destructive testing of metals): 77.040.20: ICS Code (Iron and steel forgings): ...

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